AMENDMENTS TO THE CLAIMS

The following Listing of Claims will replace all prior versions, and listings, of

claims in the application:

Listing of Claims:

Claim 1 (currently amended): A skeleton structural member for use in a

transport machine, comprising:

a hollow skeleton member; and

multiple granules packed inside the skeleton member and/or a space

bounded by the skeleton member and a panel member peripheral to the skeleton

member;-and

awherein the multiple granules are contained in a closed space bounded at

least in part by an expanded partition wall member-formed by expanding at least one

partition wall forming member provided inside the skeleton member and/or space,

for forming a closed space to be packed with the multiple granules.

Claim 2 (currently amended): The skeleton structural member according to

claim 1, wherein the expanded partition wall forming member is formed of a material

that expands more quickly upon exposure to heat than the multiple granules expand.

Claim 3 (currently amended): The skeleton structural member according to

claim 1, wherein the partition wall-forming member is made of a foaming resin

material.

Page 2 of 7

Application No.: 10/562590 Amendment Dated: May 19, 2008

Reply to Office action of: February 25, 2008

Claim 4 (currently amended): A method for manufacturing a skeleton structural member to be used in a transport machine, said skeleton structural member having multiple granules packed inside a skeleton member and/or a space bounded by a skeleton member and a panel member peripheral thereto, wherein the multiple granules are contained in a closed space bounded at least in part by an expanded partition wall member provided inside the skeleton member and/or space, the manufacturing method comprising the steps of:

disposing a plurality of partition wall forming members-for forming partition walls inside the skeleton member and/or space apart from each other inside a vessel or a bag;

placing the multiple granules between the plurality of partition wall forming members inside the vessel or the bag;

disposing the vessel and its contents or the bag and its contents containing the plurality of partition wall forming members and multiple granules inside the skeleton member and/or space; and

heating the skeleton member with the vessel and contents of the vessel or the bag and contents of the bag containing the plurality of partition wall forming members and multiple granules disposed inside the skeleton member and/or space.